

W. J. J. Hoge*

Recent studies have shown that most music has little program content below 40 Hz. The open E string of a bass (acoustic or electric) produces a note with a fundamental of 41.2 Hz, the low A on a piano has a fundamental of 27.5 Hz, and an organ with a 32-ft, pipe produces a low C with a 16.4 Hz component. However, the fundamentals of the notes produced by all of these instruments are very low in amplitude compared to the harmonics. Tests have shown that a loudspeaker with a 40 Hz cut off is adequate for reproduction of almost all music. But there are exceptions to these general rules.

For example, it is now common practice to record an electric bass by plugging it directly into the recording console via a matching transformer. This avoids the deficient bass of most open-backed guitar speakers and provides a signal much richer in the fundamental, but the bass still only goes down to 41.2 Hz. To go farther down the spectrum, we must switch from instruments with acoustical signal generators to ones with electrical signal sources.

Dr. Moog's Synthesizer contains a set of electronic function generators and can produce low bass notes with very strong fundamentals. It is very easy to produce a low distortion sine wave with a synthesizer, a 16.4 Hz note which is 99-44/100% fundamental, for instance. Over the past few years musicians have become proficient with synthesizers, and a sizeable catalog of good electronic music is available on phonograph records. Should an engineer design loudspeakers to handle these records? What does it cost to extend the frequency response down an octave from the 40 Hz cut off, required by most music, to 20 Hz for electronic music? Remember, there is no such thing as a free lunch.

Some Theory

Dr. R. H. Small 2 of the University of Sydney has "done the math" on this problem as related to direct-radiator loudspeakers and gives us the following equation which relates reference efficiency,(10), low frequency cut off (f3), and total enclosure volume (VB):

where k_{η} is a constant related to the type of system (vented, closed-box, or passive radiator) and response alignment (Butterworth, Chebbychev, etc.). If η_0 is expressed in per cent, f_3 in Hz, and V_B in litres, then the maximum possible value of k_η is 3.9×10^{-7} for a vented-box and 2.0×10^{-7} for a closed box.

 $\eta_{O} = k_{\eta} f_3^3 V_{B}$

Let us assume the case of a typical vented-box with k_{η} of 3.0×10^{-7} , $V_{\hbox{\scriptsize B}}$ of 60 litres (2.1 ft³), and f $_{3}$ of 40 Hz. This gives an efficiency of about 1.2%. Now, let us lower fato 20 Hz. If we keep the same alignment (hold k_{η} constant), then either the efficiency must drop to around 0.14% or the enclosure size must go up to 480 litres (17 ft³). This is expensive in terms of either amplifier horsepower or timber.

Small also points out an approximate relationship between distortion (D) and low frequency cut off. $D \approx \frac{1}{f_3^{-4}}$

(2)

Thus, all other things being equal, a system with a 20 Hz cut off will have 16 times the distortion of one with a 40 Hz cut off. The largest part of the distortion results from the intermodulation of the higher frequency components of the signal with the lower ones.

We now begin to see why almost all commercially available systems cut off between 40 and 60 Hz. There is little of musical interest below 40 Hz and system distortion increases rapidly as the system low frequency cut off goes down.

But suppose, Gentle Reader, that you, like the author, still want to feel those 20 Hz signals from a synthesizer while retaining reasonable efficiency and tolerable distortion in your system. This can be done with the addition of a subwoofer. A sub-woofer is a low bass loudspeaker, generally used in a bridged-center configuration, which handles material below the range of the normal system's woofer. It offers two advantages. One, quite obviously, is extended bass response and the other is reduced distortion in the main system. This reduction in distortion is caused by easing the lowfrequency requirements on the main woofer. Let us apply

^{*}CTS of Paducah, Inc., Paducah, KY 42001

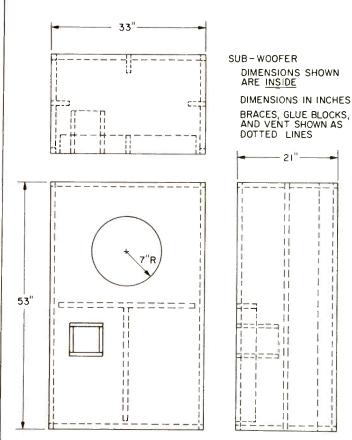


Fig. 1—Inside dimensions of loudspeaker box.

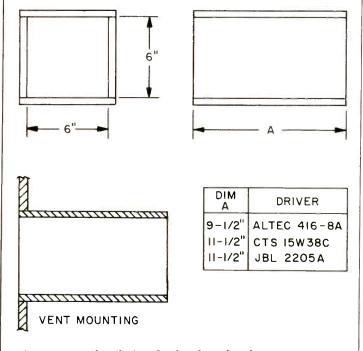


Fig. 2—Vent details for the loudspeaker box.

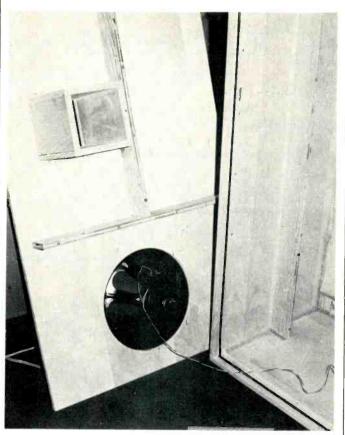


Fig. 3—Installation of the front panel gasket. Note the damping material, braces, and vent.

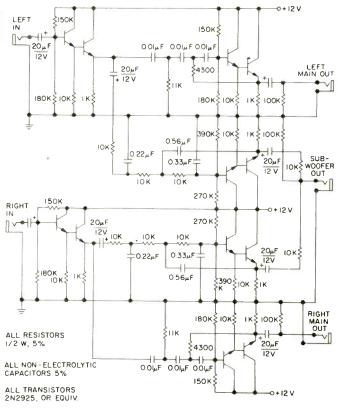


Fig. 4—Sub-woofer crossover schematic.

AUDIO • AUGUST, 1976

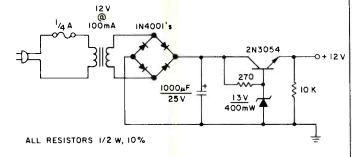
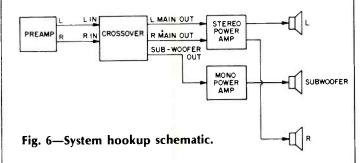


Fig. 5—Diagram of the power supply for crossover.



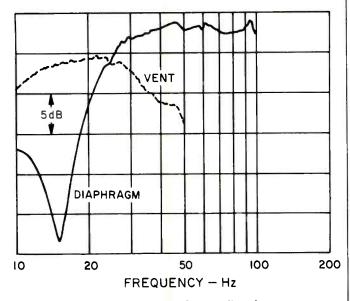
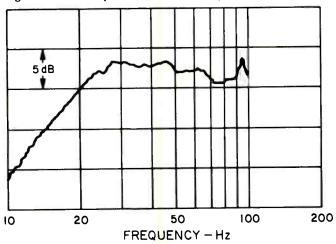


Fig. 7—Nearfield pressure in the 600-liter box.

Fig. 8-Nearfield pressure total of diaphram and vent.



current loudspeaker synthesis procedures to the design of a sub-woofer and see what sort of system results.

Designing a Sub-Woofer

Before going any farther, we need to firmly establish our design objective. Let us try for a low frequency cut off of 20 Hz in a system with maximally-flat response. With this goal in mind, we must now choose the type of system and the alignment we will use. Since the low cut off requires a large box for reasonable efficiency, we should choose a type of system and alignment which will maximize efficiency per unit volume, and this means a vented-box. For an alignment, let us choose the 4th-order Butterworth (B4) which is maximally-flat. The Quasi-Butterworth 3rd-order (QB3) alignments are also flat, but require the driver resonance frequency to be lower than the system cut-off frequency. In the case of a 20 Hz cut off, this is an unreasonable requirement. Also, the QB3 alignments are more prone to problems caused by infrasonic signals, such as turntable rumble, than is the B4.

Next, we must fix the enclosure volume. 600 litres (21 ft³) is about the largest box that the author can squeeze into the living room of his small apartment; therefore, let V_B be 600 litres. This volume, when plugged into Eq. 1 along with the k_η of a B4 alignment and 20 Hz cut off, gives an efficiency of just over 1.0%.

Similarly, we must set the upper frequency limit for the sub-woofer. The 60-litre bookshelf systems (A & I Sound A ϕ 60s) in the author's apartment have a moderate 4th-order Chebbychev (C4) alignment with a 45-Hz cut off. Good engineering practice requires about an octave of overlap between the crossover frequency and the acoustical cut off of a driver

$$2 \times 45 \text{ Hz} = 90 \text{ Hz} \tag{3}$$

which can be rounded off to 100 Hz. This figure will give suitable overlap for systems with f_3 's in the 40- to 60-Hz region. The sub-woofer's response should extend an octave above the crossover. The formula below gives an approximate relationship between advertised basket diameter in inches (AD) and the upper acoustical cut off (fpR) of a driver.

AD_{max} = 11,000 ÷ fpR (4) Plugging fpR of 200 Hz into Eq. 4, we find that a driver with an advertised diameter of up to 55 in. would be useful. Since no one makes a 55-in. loudspeaker, we should try something smaller. We could use an 18-, 24-, or 30-in. unit. Since there are so few drivers from which to choose, let us limit ourselves to 15-in. units.

A. N. Thiele ⁴ has given us a very useful table of potential vented-box system alignments. The table was reprinted in the August, 1975, issue of Audio. ⁵ Referring to the table we find that for a 20-Hz B4 alignment in a 600-litre box, we want to use a driver with a resonance frequency (fs) of 20 Hz, a total Q (Q_{TS}) of 0.38, and a compliance equivalent volume (V_{AS}) of 850 litres. The table gives the parameters of three potentially useful drivers, the Altec 416-BA, the CTS 51W38C, and the JBL 2205A. In the case of the Altec driver the Q_{TS} is too low, but it may be raised by adding a series resistor (R_S) which should have a power rating comparable to that of the driver. The V_{AS} of the JBL driver is too low to allow for a B4 alignment, but does allow a C4 alignment with less than 0.1 dB of amplitude ripple. Again, the Q_{TS} needs to be adjusted with a series resistor.

How to Build a Box

Each of the three possible systems uses the same basic enclosure with changes in the length of the vent and the addition of a series resistor being the only variations on the



Fig. 9—Microphone placement for Keele's method of measuring nearfield sound pressure.

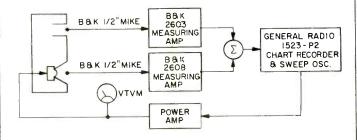


Fig. 10—Nearfield pressure test set.

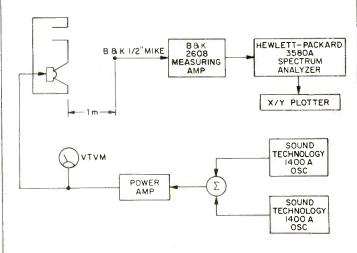


Fig. 11—Distortion test set.

theme. The *inside* dimensions of the enclosure are $21 \times 33 \times 53$ in. The walls should be made of 3/4-in. (or thicker) plywood. All the joints should be braced with glue blocks and secured with screws and glue. Note the use of the 1×4 in. braces. These steps are to insure that the enclosure is free of spurious rattles and resonances. The vent may be constructed of 1/2- or 3/4-in. plywood or particle board.

The enclosure should be lightly lined on three of the inside surfaces (e.g. top, back, and one side) with an absorptive material. The purpose of this material is to control standing waves inside of the box; it is not for the purpose of acoustic damping of the driver. Therefore, the material should be used sparingly and kept away from the driver and the vent. The principle "some is good, so more is better" does not apply in this case.

The first box standing wave will be in the stop band of the crossover filter. A small amount of damping material, together with the action of the crossover, will keep the standing waves from being excited by transient material such as music. In the prototype system, one layer of 1/2-in. thick polyurethane foam, similar to the type used for microphone windscreens, was found to be sufficient.

The front panel should be secured to the enclosure with plenty of screws. A gasketing material, such as Moretite, should be used to seal the joint between the front panel and the rest of the enclosure and to seal the joint between the driver and the front panel.

The Crossover

Unless a huge amount of floor space is available, it is best to use the sub-woofer as a bridged-center speaker. While it is possible to realize a passive network to go between the two power amplifiers, the two main speakers, and the subwoofer, the inductors and capacitors would have to be very large and very expensive. The author was fortunate to have a spare mono power amplifier and, so, implemented an active crossover. The crossover consists of 3rd-Order Butterworth (18 dB/octave) networks. The reasons for selecting this filter type are beyond the scope of this text. (Author's Note: I wanted to use that line in a paper or article since I was a sophomore in college; I hope the Kindly Editor leaves it in the article. For a good discussion of crossovers, see Ashley & Kaminsky.) 8 (Kindly Editor's Note: Sure, W.J.J., my pleasure, particularly since my personal favorite line, Baranek's Law, is used later in your paper.) One problem with many active crossovers is transient intermodulation distortion (TIM). The author's preamp and power amps are old TIM-free valve units. Previous attempts to build the filters using monolithic IC amps resulted in very bad "transistor sound." These filters were redesigned using transistor emitter-follower circuits which were TIM-free. 6 7 Standard 5% tolerances for the resistors and capacitors are tight enough for a crossover such as this one.

The Results

The prototype enclosure was assembled, and the CTS 15W38C was installed. The frequency response was measured using Keele's nearfield soundpressure method. The response is shown in Figs. 8 and 9. The response of the complete system (Fig. 9) is down 3 dB at 20 Hz which is as theory predicted. The equipment set up used in this measurement is shown in Figs. 10 and 11.

The system distortion was measured using Klipsch's method 3 with the test set diagrammed in Fig. 11. Figure 12 is the plot from the spectrum analyzer. The loudspeaker was radiating two frequencies— f_{\perp} of 27.5 Hz (A_O) and f_{\perp} of 82.6 Hz (E_2)—each at a SPL of 95 dB re 20 μ Pa measured at 1 m. The

ALIGNMENT TABLE							
Driver	f _S (Hz)	Q_{TS}	V _{AS} (litres)	F _B (Hz)	I _P (in)	F ₃ (Hz)	$R_{S}(\Omega)$
Altec 416-8A	22	0.25	840	22	9.5	22	3.6
CTS 15W54C	20	0.39	840	20	11.5	20	_
JBL 2205A	22	0.22	620	19	11.5	20	4.7

 F_S is resonance frequency of the driver, Q_{TS} is the total Q of the driver, V_{AS} , is the compliance equivalent volume, F_B is the resonance frequency of the enclosure, I_P is the length of the port, F_3 is the low frequency cut off, and R_S is the value of the series resistor needed to trim the system.

total harmonic distortion was 2.6%, a tolerably low value. More important, the modulation distortion was only 1.1%, a very good value for a direct radiator system at such a high output power.

The system impedance was also measured. The magnitude of the minimum value of the impedance was 7.2 Ohm. An 8 Ohm rating would be justified for this system.

40 Conclusions

The measured response of the system is in reasonable agreement with what theory predicted. So, from that point of view, the project was successful.

Was it worth the trouble? The answer must be a qualified yes. On most program material it is not possible to hear any benefit from the sub-woofer. In this case it is not used, and the smaller main system handles everything.

In the case of electronic music the sub-woofer is, for the author, worthwhile. **Switched-On Bach** and other albums have a wealth of program material in the range of the sub-woofer. Of course, the author may be suffering from the effects of Beranek's Law:

"It has been remarked that if one selects his own components, builds his own enclosure, and is convinced that he has made a wise choice of design, then his own loudspeaker sounds better to him than does anyone else's loudspeaker. In this case, the frequency response of the loudspeaker

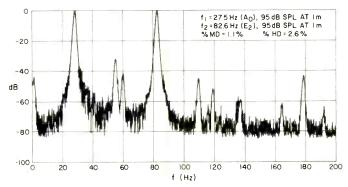


Fig. 12—Plot from the spectrum analyzer.

seems to play only a minor part in forming a person's opinion."—L. L. Beranek, Acoustics, McGraw-Hill, 1954, p. 208.

Acknowledgements

The author would like to thank Mr. Ken Bohleber of CTS of Paducah for his kind assistance in assembling the prototype system and tolerating a 600-litre box taking up space in the office/lab which he shares with the author.

Is 20 Hz low enough? How about 12 Hz? The author has designed a system using the same basic enclosure, with a different vent, and a CTS 18W54C. The system has an f₃ of 12 Hz. Thrill to the feel of 64-ft. organ pipes, thunder, earthquakes, and other natural disasters! For details, contact the author.

References

- (1) Ashley, J. R. and W. J. J. Hoge, "A Systems Approach to the Loudspeaker in a Monitoring Environment," presented at the 51st convention of the Audio Engineering Society, Los Angeles May, 1975.
- (2) Small, R. H., Direct-Radiator Electrodynamic Loudspeaker Systems, Ph.D. Thesis, University of Sydney, 1972.
- (3) Klipsch, P. W., "Modulation Distortion in Loudspeakers," Jour. Aud. Engr. Soc.; Part 1, April, 1969; Part 2, February, 1970; Part 3, December, 1972.
- (4) Thiele, A. N., "Loudspeakers in Vented Boxes," *Proc. IRE* (Aust.), August, 1961.
- (5) Newman, R. J., "A. N. Thiele: Sage of Vented Speakers," Audio, August, 1975.
- (6) Thiele, A. N., "Loudspeakers, Enclosures and Equalizers," *Proc. IREE*, November, 1973.
- (7) Shepard, R. R., "Active Filters: Part 12—Short Cuts to Network Design," *Electronics*, August 18, 1969.
- (8) Ashley, J. R., and A. L. Kaminsky, "Active and Passive Filters as Loudspeaker Crossover Networks," *Jour. Aud. Engr.* Soc., June, 1971.
- (9) Keele, D. B., Jr., "Low-Frequency Loudspeaker Assessment by Nearfield Sound-Pressure Measurement," Jour. Audio Engr. Soc., April, 1974.

Decrio

Sub Sub-Bass System

Dear Kindly Editor:

Because there has been so much interest in the 12 Hz cutoff system mentioned at the end of my article, "Switched-On Bass," I'd like to briefly describe it.

The system uses the same basic enclosure as the 20 Hz unit with one modification. The vent dimensions are changed so that the vent area is 645 cm² (100 in²). The vent length is the same as for the system with the 15W38C. A 5.0 Ohm resistor is used in series with the 18W54C to adjust its Q. The efficiency is about 0.2 per cent.

Personally, I see no need to build such a system. There is no musical content below 40 Hz on most recordings. I know. I spent over 8 years as a recording engineer in Nashville. The musical instruments just don't have any output in that region which is useful. Also, very, very few studio tape recorders are capable of accurately recording signals below 40 Hz. Furthermore, most recent psychoacoustic work tends to point to a 20 to 25 Hz cutoff in the ear. Nature seems to have included this in the ear's design to protect us from wind noise, etc.

Therefore, I recommend the 20 Hz system. Whichever you build, I wish good luck with your system!

One final note. There has been some confusion about which drivers are used in the 20 Hz system. This was caused by typographical errors in my manuscript which somehow slipped past the Erudite Copyreader. The correct model numbers are Altec 416-8A, CTS 15W38C, and JBL 2205A.

I am indebted to one of the Gentle

Readers, Mr. Jack L. Boyle of Philadelphia, for pointing out an error in the schematic of the crossover. The $0.33\,\mu$ F capacitors in the low-pass section, which feeds the subwoofer, should be $0.033\,\mu$ F.

W.J.J. Hoge CTS of Paducah Paducah, Ky. 42001

Wants AM Sections Reviewed

Dear Sir:

It is my strong belief that is inexcusable for manufacturers of high fidelity tuners, if they elect to include an AM band on their equipment, not to make a bona fide effort to provide quality reproduction. Despite the excellent article you published by George McKay Jr. on the subject a while back, there prevails the general notion that AM radio is hopelessly lofi with little to be expected from it, and I suspect that view is largely the result of audiophiles' familiarity with the performance of the AM section of supposedly high fidelity equipment.

Since your "letters," column shows a continuing interest in this subject, and since, apparently, only Audio is open minded enough to publish material on AM reception, may I cast my vote for a specific (even if brief) review of AM sections of tuners and receivers under test. It seems to me that only when the often despicable inadequacies of these AM sections are regularly made the subject of public examination are we likely to see an attempt by the manufacturers to bring about improvements.

By the way, our Chief Engineer at KEX, Paul Matthew, and his assistant, Donn Werrbach, have recently upgraded the radio station's audio to essentially flat response over the entire audio spectrum, to 15 kHz, with extremely low distortion. On the Miller Crystal Tuner (how I wish they still made those), we are clearly the best fidelity (and lowest distortion) AM station receivable in Portland, and our fidelity beats all the regional FMs too. We're proud of this and wish more people were able to hear this.

Eric G. Norberg Program Director Radio Station KEX Portland, Ore.

